



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

648.4709

Job Sheet 179395



Part No: 648.4709

Job Qty: 1 ea

Part Name: SWA10A Overhaul



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/19/18

Job Tracking No:

Due Date: 7/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG OM_OOPM-SWA10A Rev 3 (648.4709) IPP Rev A 18.01.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		7/24/18	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	1 pcs		7/24/18	0.00	0.00	Small Fab-4		
120	QC	1 pcs		7/24/18	0.00	0.00	QC5		
130	Packaging	1 pcs		7/24/18	0.00	0.00	Packaging3-1		
131	DC	1 pcs		7/24/18	0.00	0.00	DC		
140	QC21-FG	1 Ea		7/24/18	0.00	0.00	QC21		

Part Op 110 - Pick bag and tag.

Descriptions: 131 - Supply owner's & overhaul procedures manual

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/2	Set Screw	1 Ea (1 ea)	90-Start up Operation	5037670
188-FPSS-1032-3/8	Set Screw	1 Ea (1 ea)	90-Start up Operation	5037669
188-FPSS-1032-5/8	Set Screw	1 Ea (1 ea)	90-Start up Operation	5037083
188-FSCS-1032-5/8	Screw	4 Ea (4 ea)	90-Start up Operation	5066167
600.1319	Up Decal	1 Ea (1 ea)	90-Start up Operation	5037066
EL314-SJTOW	3 Wire	6 ft (6 ea)	90-Start up Operation	5097767
SWA10A-1100	Upper DU Bearing	1 Ea (1 ea)	90-Start up Operation	5097837
SWA10A-1200	Lower DU Bearing	1 Ea (1 ea)	90-Start up Operation	P5029451
SWA10A-1300	Roller Thrust Bearing	1 Ea (1 ea)	90-Start up Operation	5066115
SWA10A-1400	Circlip	1 Ea (1 ea)	90-Start up Operation	5097197
SWA10A-400	Thrust Washer	1 Ea (1 ea)	90-Start up Operation	5098218
SWA6A-1900	Female Spade Terminal - 1/4"	12 Ea (12 ea)	90-Start up Operation	5073060
SWA6A-2000	1/8" Female Spade Connector	4 Ea (4 ea)	90-Start up Operation	5093723



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CANADA
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Container No: S100033



Part: 648.4709

Job No: 179395

Serial No/Batch: S100033

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 08/08/18

Locations

Required	Inventory	Allocated
1	81	0
1	91	0
1	369	0
4	473	0
1	233	0
6	897	0
1	4	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐				
Date :	Step #:	QTY Effective :			MRB (QSI042) Approval:	
Description Work Order Deviation		Disposition			Completed By	
					Lead hand / Supervisor Approval Verification	
					QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY				
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	
OTHER : _____						

SWA10A-1200	1	31	0
SWA10A-1300	1	35	0
SWA10A-1400	1	36	0
SWA10A-400	1	3	0
SWA6A-1900	12	258	0
SWA6A-2000	4	108	0

Part Specifications

Specifications could not be found.

Plex 6/19/18 7:06 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

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OTHER : ☐					